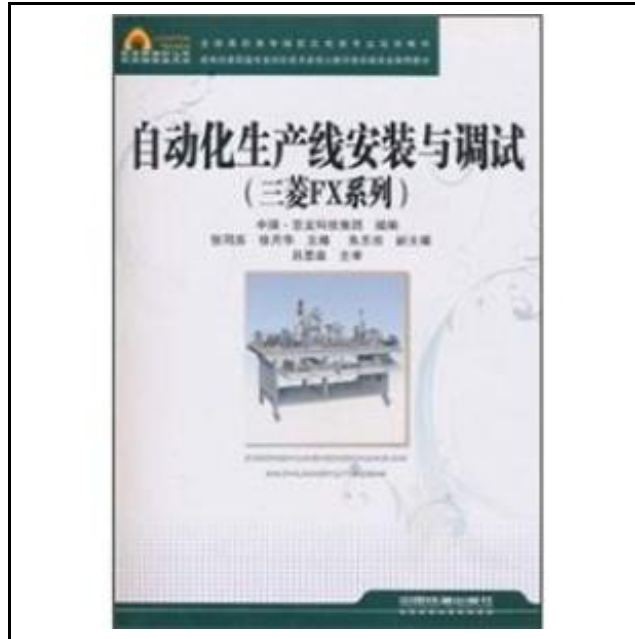


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paperback. Book Condition: New. Ship out in 2 business day, And Fast shipping, Free Tracking number will be provided after the shipment. Pages Number: 154 Publisher: China Railway Pub. Date :2010-09-01 version 1. This book is in the Ministry of Higher Education Teaching automation technology class prepared under the guidance of the Steering Committee. is based on the work process-oriented. and the national vocational skills contest. mechanical and electrical services in the vocational training of professional ability class of three-dimensional integrated training materials. This book includes automatic production line profiles. automatic production line installation and commissioning of each unit. automatic production line installation and commissioning. The main features of the national vocational skills competition is automatic production line installation and commissioning tasks typically assigned to the carrier. the total task into several tasks step by step about. Write the book focuses on the accuracy. availability. advanced. readability principle. strive to simple terms. illustrated. in order to improve students' learning interests and efficiency. and easy to learn. easy to understand. approachable purposes. This book is suitable as a vocational-related professional materials. but also as related engineering and technical personnel of automated production line reference. Contents: project an awareness and understanding of automated production line systems and technology 1.1 understand the modern automatic production line 1.2 cognition YL-335B-type automation production line two feeding unit installation and commissioning of 2.1 understand the feeding unit of the structure and work process 2.2 knowledge points 2.2 .1 pneumatic feed unit 2.2.2 cognition sensors (proximity switches) installed 2.3 feed unit for feeding skills training 2.4 Training 2.4.1 PLC control unit tasks 2.4.2 PLC the I / O wiring 2.4. 3 feeding a single station control unit programming ideas 2.4.4 debugger and run the project three processing units of installation and commissioning of 3.1 unit of structure and cognitive...



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