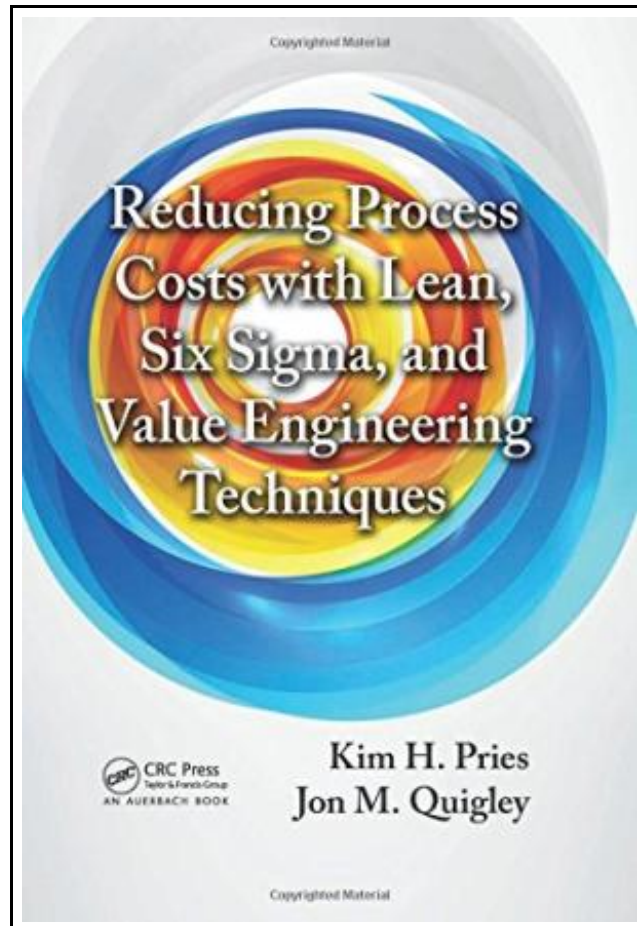


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REDUCING PROCESS COSTS WITH LEAN, SIX SIGMA, AND VALUE ENGINEERING TECHNIQUES



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